

Lithium content effects on the phase evolution, microstructure and morphology of hydrothermally synthesized $\text{Li}_4\text{Ti}_5\text{O}_{12}$ - TiO_2 nanocomposites



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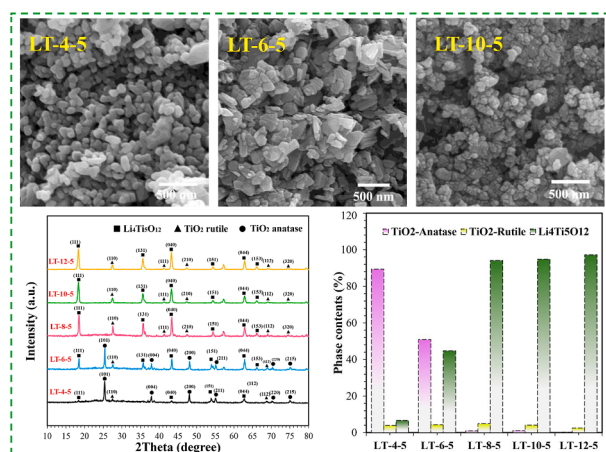
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HIGHLIGHTS

- Effects of different $\text{LiOH}\cdot\text{H}_2\text{O}$:TBT ratios on the hydrothermal synthesis of LTO- TiO_2 investigated.
- Phase, microstructure, and morphology of the samples were studied.
- Phase evolution occurred by increasing the Li precursors ratios.
- LTO crystallite size reduced from 40 nm to 20–21 nm with increasing Li content.
- Higher Li ratios favor LTO- TiO_2 rutile nanocomposites with refined morphology.

GRAPHICAL ABSTRACT



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ABSTRACT

$\text{Li}_4\text{Ti}_5\text{O}_{12}$ - TiO_2 nanocomposites represent highly promising materials for energy storage applications owing to their attractive electrochemical properties. However, precisely optimizing their morphology and compositions is essential. In this study, the effects of lithium content on the synthesis of the $\text{Li}_4\text{Ti}_5\text{O}_{12}$ - TiO_2 nanocomposites prepared by the hydrothermal method were investigated. The samples were prepared using different molar ratios of $\text{LiOH}\cdot\text{H}_2\text{O}$: tertbutyl titanate (TBT) (4:5, 6:5, 8:5, 10:5, and 12:5) using a hydrothermal process at 180 °C for 12 h, followed by a calcination step. The microstructure, phase analysis, and morphology of the samples were investigated using X-ray diffraction (XRD), Raman spectroscopy, and field-emission scanning electron microscopy (FESEM) analyses. XRD results showed a phase evolution from an anatase-rich TiO_2 (at a ratio of 4:5) to a $\text{Li}_4\text{Ti}_5\text{O}_{12}$ -dominated nanocomposite (at a ratio of 12:5) with a minor TiO_2 rutile phase. Also, the crystallite size of the $\text{Li}_4\text{Ti}_5\text{O}_{12}$ phase first increased to a maximum value of 47.3 nm and then decreased to 20–21 nm at higher ratios. FESEM images revealed a growth in particle size of the samples from 138 to 196 nm, by increasing the ratio from 4:5 to 6:5, and then a reduction of particle size to about 55 nm by using higher ratios. The results

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showed that for achieving $\text{Li}_4\text{Ti}_5\text{O}_{12}$ - TiO_2 rutile nanocomposites with nanoscale particles, higher $\text{LiOH}\cdot\text{H}_2\text{O}$:TBT ratios are preferred.

1. Introduction

Spinel LTO, as a common type of titanium-based materials, with a general formula of $\text{Li}_4\text{Ti}_5\text{O}_{12}$ owing to its structural stability, negligible volume change during charge/discharge, and safe operating potential (~ 1.55 V vs. Li/Li^+) has been widely studied as an anode material for lithium-ion batteries (LIBs). However, their low conductivity restricts their rate capability performance in LIBs (Aghamohammadi & Eslami-Farsani, 2022; Aghamohammadi et al., 2024; Aghamohammadi et al., 2021; Chen et al., 2025a, 2025b, Kazemi et al., 2025; Parikh et al., 2021; Zhang et al., 2022).

Recent works have shown that the formation of LTO- TiO_2 nanocomposites can improve the electrochemical performance of LTO by various mechanisms (Gangaja et al., 2024a, 2024b, He, Chu, & Zhuo, 2021; Hwang et al., 2019; Xu et al., 2017; Zhang et al., 2016). For example, in the work of Gangaja et al. (2024a), a high capacity value of 203 mAh/g has been reported for LTO- TiO_2 nanocomposite at 1C, which was about 16% higher than the theoretical capacity value of LTO (175 mAh/g). In another study, Xu et al. (2017) synthesized LTO- TiO_2 nanocomposites with sheet-like morphology using hydrothermal treatment as anode materials for LIBs. The samples presented sheet-like morphology with length, width, and thickness of 1000, 500, and 3–50 nm, respectively. Their results showed that the presence of TiO_2 cannot increase the capacity beyond the intrinsic capacity of TiO_2 , while the role of TiO_2 was growth-controller of the LTO particles and providing more grain boundaries, which serve as active sites for the diffusion of Li-ions. They reported that the capacity value of LTO increased from 162 to 182 mAh/g at a charge/discharge rate of 1C. However, to achieve the positive role of the TiO_2 , its content should be optimized and controlled, so that the excess TiO_2 does not decrease the total capacity of the composite.

In another work conducted by Hwang et al. (2019), the LTO- TiO_2 rutile nanocomposites with polygonal morphology were prepared using the hydrothermal method. The rate capability results showed that LTO- TiO_2 rutile nanocomposites presented higher capacity values at all current densities compared to pure LTO and LTO- Li_2TiO_3 anodes. For example, at a charge/discharge rate of 5C, the LTO- TiO_2 rutile nanocomposites presented a capacity value of about 110 mAh/g, which was about 20% higher than that of pure LTO (about 90 mAh/g). The better electrochemical performance of the LTO- TiO_2 rutile nanocomposites can be attributed to the low diffusion barrier of the TiO_2 rutile along c-axis, shortening the solid-state diffusion length (Sushko et al., 2010).

Up to now, various methods such as sol-gel (Kuo & Lin, 2014; Michalska et al., 2022; Shen et al., 2003), solid-state (Wu et al., 2025; Zou et al., 2025), molten-salt (Hu et al., 2024; Muzayanha et al., 2021; Xie et al., 2021), hydro-solvothermal (Merazga et al., 2024; Winowatan et al., 2021; Zhang & Zhang, 2019; Zima et al., 2023) methods have been used for the synthesis of LTO materials. Hydro-solvothermal routes outperform conventional synthesis methods for LTO-based materials by delivering precise morphology control, and a high-purity process that is both simpler and cleaner. However, similar to all synthesis methods, the hydro-solvothermal methods should also be optimized to achieve the desired morphology and composition of the LTO-based nanocomposites.

The main parameters affecting hydro-solvothermal methods include the precursor composition, holding temperature, holding time, and calcination parameters. In the case of hydro-solvothermal synthesis methods, there are some papers in the literature regarding the effects of the synthesis parameters on the microstructure and morphology of the LTO. Although hydrothermal synthesis of LTO- TiO_2 composites and the influence of the Li:Ti ratio on phase formation have been investigated, the existing literature has largely focused on near-stoichiometric ratios.

For example, Wu et al. (2017) synthesized dual-phase LTO- TiO_2 rutile nanosheets via hydrothermal treatment using Li:Ti ratios of 4.0:5 to 4.5:5, followed by calcination at 600 °C. In another work conducted by Xu et al. (2017), they reported a hydrothermal synthesis method for the preparation of LTO- TiO_2 nanocomposites. In their work, TBT and LiOH (at Li/Ti = 4.2:5) in glycerol were used as starting materials, and a hydrothermal process was conducted at 180 °C for 24 h, followed by calcination at different temperatures of 400–600 °C for 6h in air. Their results showed the formation of the LTO- TiO_2 anatase with sheet-like morphology at higher calcination temperatures while lower calcination temperature led to formation of pure LTO. However, a systematic investigation extending into the highly Li-excess regime remains absent in the literature. Furthermore, the quantitative mapping of phase contents and the non-monotonic evolution of crystallite size and morphology across broad Li:Ti ratios have not been reported. Therefore, this work aims to provide a comprehensive, and quantitative study of the effects of Li precursor content on phase evolution, crystallite size, and morphology of LTO- TiO_2 nanocomposites synthesized via a hydrothermal method followed by calcination at 700 °C. It is important to note that while LTO- TiO_2 composites are promising anode materials for LIBs, the present work does not claim to optimize electrochemical performance. Instead, the quantitative relationships between precursor composition, phase evolution, crystallite size, and particle morphology are investigated in this study.

2. Experimental procedure

In this study, to synthesize LTO- TiO_2 nanocomposites, $\text{LiOH}\cdot\text{H}_2\text{O}$ (Sigma Aldrich) and tetrabutyl titanate (TBT, Sigma Aldrich) were used as Li and Ti precursors, respectively. In this work, different molar ratios of the $\text{LiOH}\cdot\text{H}_2\text{O}$:TBT (4:5, 6:5, 8:5, 10:5, and 12:5) were added to 70 ml of deionized (DI) water. After mixing for 30 min at 25 °C, the mixture was transferred to a 100 ml Teflon-lined stainless-steel autoclave. After that, the hydrothermal treatment was done at 180 °C for 12 h, and then, the collected powders were filtered and washed with DI water several times. The prepared powders were calcined under an air atmosphere at 700 °C for 5 h. The selection of hydrothermal and post-treatment temperatures in this study was based on previous optimization studies of the synthesis of LTO-based materials (Li et al., 2012; Liu et al., 2018; Zhu et al., 2016). The schematic illustration of the synthesis steps is presented in Fig. 1. Based on the ratios of precursors, the samples were named as LT-4-5, LT-6-5, LT-8-5, LT-10-5, and LT-12-5.

The structural and morphological analyses of the samples were studied using X-ray diffraction (XRD), Raman and field-emission scanning electron microscopy (FESEM). FESEM imaging was conducted using a MIRA3-TESCAN Czechia instrument. The XRD analysis (Rigaku Ultima IV, Japan) was performed by $\text{Cu K}\alpha$ radiation and a step scan of 0.05° for the 2θ range of 10 – 80°. It is worth noting that the phase analysis was performed with Highscore Plus software, while the quantitative analysis was performed with both MAUD software and Highscore Plus software. Moreover, Raman spectroscopy (TakRam N1-541, Tekscan Co, Iran) with a laser wavelength of 532 nm was used to confirm the phase analysis of the samples.

3. Results and discussion

3.1. XRD analysis

In this work, the XRD analysis was used to investigate the phase analysis of the samples. Fig. 2 shows the XRD patterns of the samples prepared by the hydrothermal method. As can be observed, the LT-4-5

and LT-6-5 samples are mostly comprised of TiO_2 anatase with small contents of the $\text{Li}_4\text{Ti}_5\text{O}_{12}$ phase. However, by increasing the $\text{LiOH}\cdot\text{H}_2\text{O}$ content of the samples, the peaks related to TiO_2 anatase phase disappeared while the intensity of the peaks related to the TiO_2 rutile and $\text{Li}_4\text{Ti}_5\text{O}_{12}$ phases increased. The increase in the intensity of peaks related to $\text{Li}_4\text{Ti}_5\text{O}_{12}$ shows the increment of its contents in these samples.

The magnified XRD patterns of the samples are presented in Fig. 2 (b–d). As can be seen, by increasing the $\text{LiOH}\cdot\text{H}_2\text{O}$ content in the samples, the peaks generally shifted to the lower angles. Based on the Bragg equation ($n\lambda = 2d\sin\theta$), shifting to lower angles reveals the increment of the interplanar spacing and lattice expansion of the LTO. Because of the larger size of the Li-ion (with ionic radius of 0.76 Å) than the Ti^{4+} ion (with ionic radius of 0.605 Å), it can be deduced that the substitution of the Ti^{4+} with Li^+ increased the d-spacing of LTO (Ariyoshi et al., 2005; Ge et al., 2008). Consequently, the higher contents of $\text{LiOH}\cdot\text{H}_2\text{O}$ promoted the formation of defective LTO- TiO_2 composites. As presented earlier, defective LTO provides more pathways for Li-ion transport, making it a more suitable anode material in LIBs. For example, in the work of Ge et al. (2008), the effects of Li-doping on the electrochemical performance of the LTO anodes for LIBs were investigated. Their results showed that the Li-doping caused an increase in specific capacity value of the LTO anode at all current densities owing to the increased electrical conductivity from 7.1×10^{-8} to 3.5×10^{-5} S/cm and increment of Li-ion diffusion coefficient from 2.1×10^{-9} to 2.5×10^{-9} cm^2/s . Accordingly, it can be deduced that the LT-10-5 and LT-12-5 samples are suitable for use as anode materials for LIBs, due to the higher degree of Li-doping in their structure.

The quantitative analysis of the LTO- TiO_2 samples is presented in Fig. 3. As can be seen in Fig. 3(a), the crystallite size of the LTO phase of the samples first increased by increasing the ratio of the $\text{LiOH}\cdot\text{H}_2\text{O}$: TBT from 4:5 to 6:5 and then decreased. In other words, the calculated crystallite sizes of the LT-4-5, LT-6-5, LT-8-5, LT-10-5, and LT-12-5 are respectively 40.2, 47.3, 28.7, 20.2, and 21.4 nm. The phase contents of the samples are presented in Fig. 3(b). It can be seen that LTO contents increased from 6.7% to 97.23% by increasing the $\text{LiOH}\cdot\text{H}_2\text{O}$: TBT from 4:5 to 12:5, while the TiO_2 anatase contents decreased from 89.36% to 0.2%. The TiO_2 rutile is present in low amounts in the range of 2.55% to 4.9%.

The non-linear evolution of the LTO crystallite size provides insight into the underlying nucleation and growth kinetics. In other words, at low Li:Ti ratios (in LT-4-5 and LT-6-5 samples), the low availability of Li-ions favors the preferential growth of TiO_2 anatase, while the emerging LTO phase coarsens via Ostwald ripening under moderate supersaturation. As the Li:Ti ratio increases beyond 6:5, the excess Li-ions adsorb onto the hydrated TiO_2 surface, generating anion vacancies that significantly increase the density of nucleation sites (Grzmil et al., 2004; Kim et al., 2022). The resultant high nucleation rate overcomes grain growth, leading to the refined crystallite sizes observed for LT-8-5, LT-10-5, and

LT-12-5 samples. This competition between a growth-promoting effect and a nucleation-enhancing effect can be introduced as the possible reason for the observed highest value of crystallite size in LT-6-5 sample.

3.2. Raman analysis

The Raman spectrum of the LTO- TiO_2 samples is presented in Fig. 4. Fig. 4(a) presents the Raman spectrum of LT-4-5 that includes four fingerprint bands for TiO_2 anatase at 157 cm^{-1} (related to Eg mode arising from in-plane O–Ti–O bending), the 402 cm^{-1} (related to B_{1g} band produced by out-of-phase Ti–O bending perpendicular to the c-axis), the 514 cm^{-1} ($\text{A}_{1g}/\text{B}_{1g}$) feature dominated by Ti–O stretching along the c-axis, and the 638 cm^{-1} (Eg) overtone that reflects in-plane Ti–O stretching/bending motion of the TiO_6 octahedra. As can be seen in Fig. 4(b), similar peaks to those of LT-4-5 sample can be observed for the LT-6-5 sample, demonstrating the presence of the anatase phase as the dominant phase in this sample (Challagulla et al., 2017).

The Raman spectrum of LT-8-5 is presented in Fig. 4(c), which reveals the peaks related to $\text{Li}_4\text{Ti}_5\text{O}_{12}$ and TiO_2 rutile. The peaks related to LTO located at 237 cm^{-1} (F_{2g} , Li/Ti–O bending), 347 cm^{-1} (Eg, O–Ti–O bending in TiO_6), 443 cm^{-1} (F_{2g} , asymmetric Ti–O stretch) and 673 cm^{-1} (A_{1g} , TiO_6 breathing); the rutile fingerprints at 620 cm^{-1} (A_{1g} , O–Ti–O breathing) and anatase contributions recognized by the strongest Eg mode down-shifted to 157 cm^{-1} together with its companion at 520 cm^{-1} ($\text{B}_{1g}/\text{A}_{1g}$), confirming that the powder is a lithium-rich spinel core co-crystallized with both TiO_2 polymorphs. Fig. 4(d) presents the Raman spectrum of the LT-10-5 specimen, in which five distinct bands are resolved at 237 , 353 , 443 , 614 , and 673 cm^{-1} . The first four features are the characteristic phonon signatures of spinel LTO, with the 237 cm^{-1} F_{2g} mode arising from coupled Li–O and Ti–O bending motions, the 353 cm^{-1} Eg band corresponding to symmetric O–Ti–O bending within the TiO_6 octahedra, the 443 cm^{-1} F_{2g} feature stemming from asymmetric Ti–O stretching, and the intense 673 cm^{-1} A_{1g} peak originating from the breathing vibration of the TiO_6 units. The remaining band at 614 cm^{-1} is attributed to the A_{1g} breathing mode of TiO_2 rutile, corroborating the two-phase composition inferred from XRD analysis. Similar peaks can also be observed for the LT-12-5 sample (Challagulla et al., 2017; Tran et al., 2016; Xue et al., 2019). From these observations, it can be deduced that by increasing the $\text{LiOH}\cdot\text{H}_2\text{O}$: TBT ratio, first the anatase phase changes to rutile, and then by increasing the ratio, the LTO- TiO_2 (rutile) phase is formed through hydrothermal treatment followed by calcination at 700°C in an air atmosphere.

3.3. Morphology of samples

In this section, the morphologies of the samples are evaluated. Fig. 5 shows the FESEM images of the LT-4-5 samples at different magnifications along with size distribution analysis. As can be observed, this

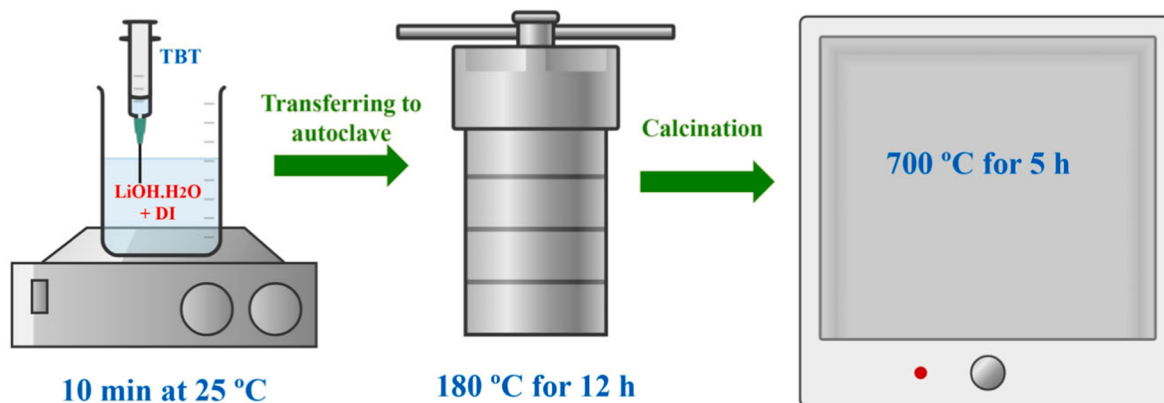


Fig. 1. Schematic image of hydrothermal synthesis steps for preparation of LT- TiO_2 samples.

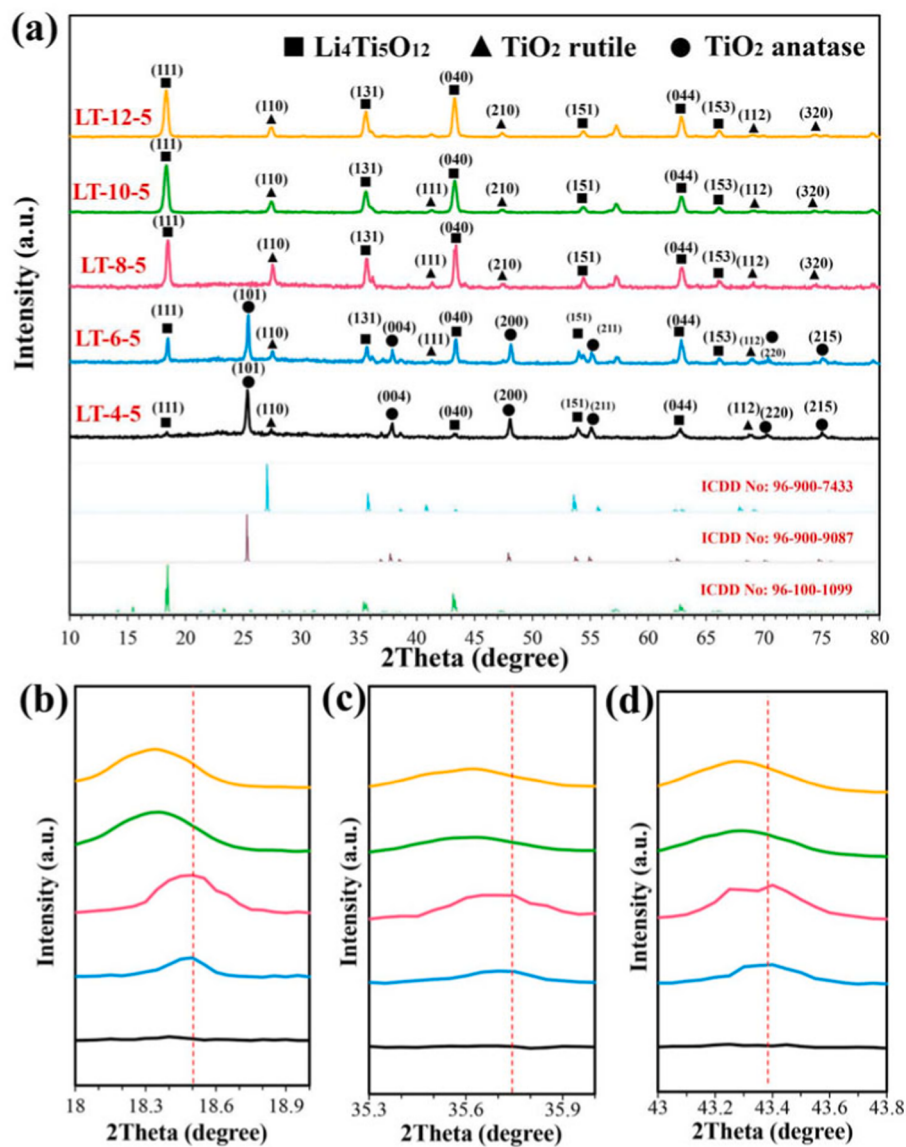


Fig. 2. XRD analysis of the hydrothermally synthesized samples, (a) general XRD patterns, (b to d) magnified XRD patterns.

sample consisted of particles with an average particle size of 138 nm. As shown, the majority of the particles are in the size ranges of 65–134 nm (58%) and 134–203 nm (29%).

The FESEM images of the LT-6-5 samples at different magnifications, along with size distribution analysis, are presented in Fig. 6. In this

sample, the sheet-like morphology and near-spherical shape can be observed. According to Fig. 6(c), it can be seen that the average particle size increased to 196 nm, and the majority of the particles are in the size range of 147–216 nm (49%). These results are in agreement with XRD results, and as indicated, the crystallite size of the phase in the LT-6-5

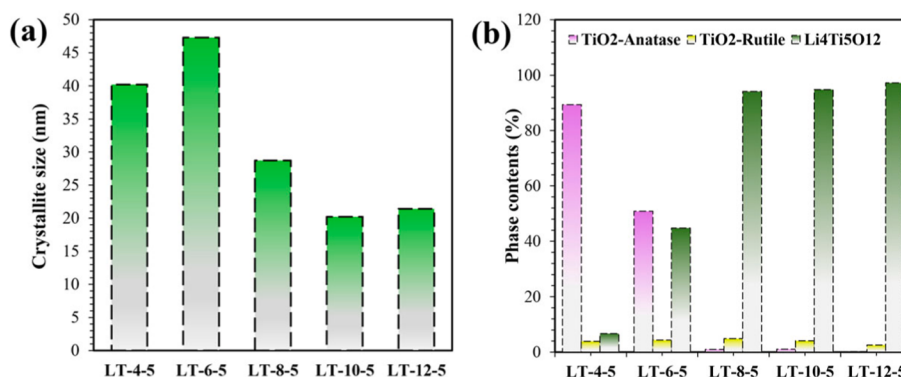


Fig. 3. Quantitative analyses of the samples, (a) crystallite size of the LTO phase, and (b) phase contents of the samples.

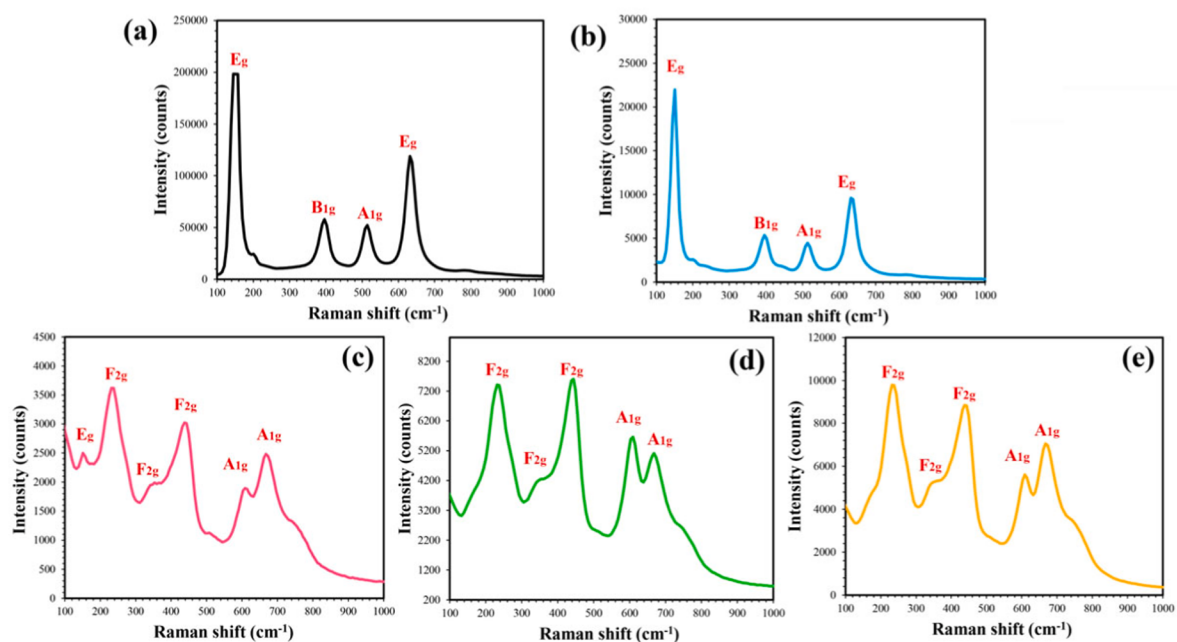


Fig. 4. The Raman spectrum of the (a) LT-4-5, (b) LT-6-5, (c) LT-8-5, (d) LT-10-5 and (e) LT-12-5 samples.

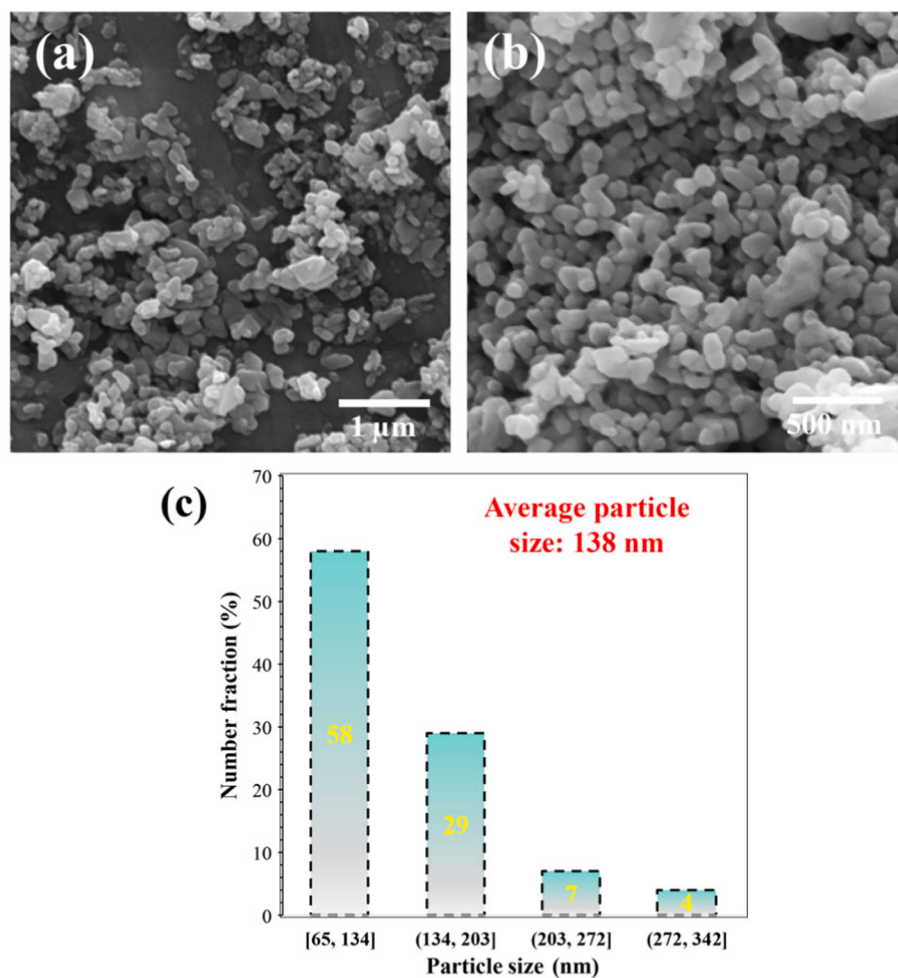


Fig. 5. (a, b) FESEM images and (c) size distribution of LT-4-5 sample.

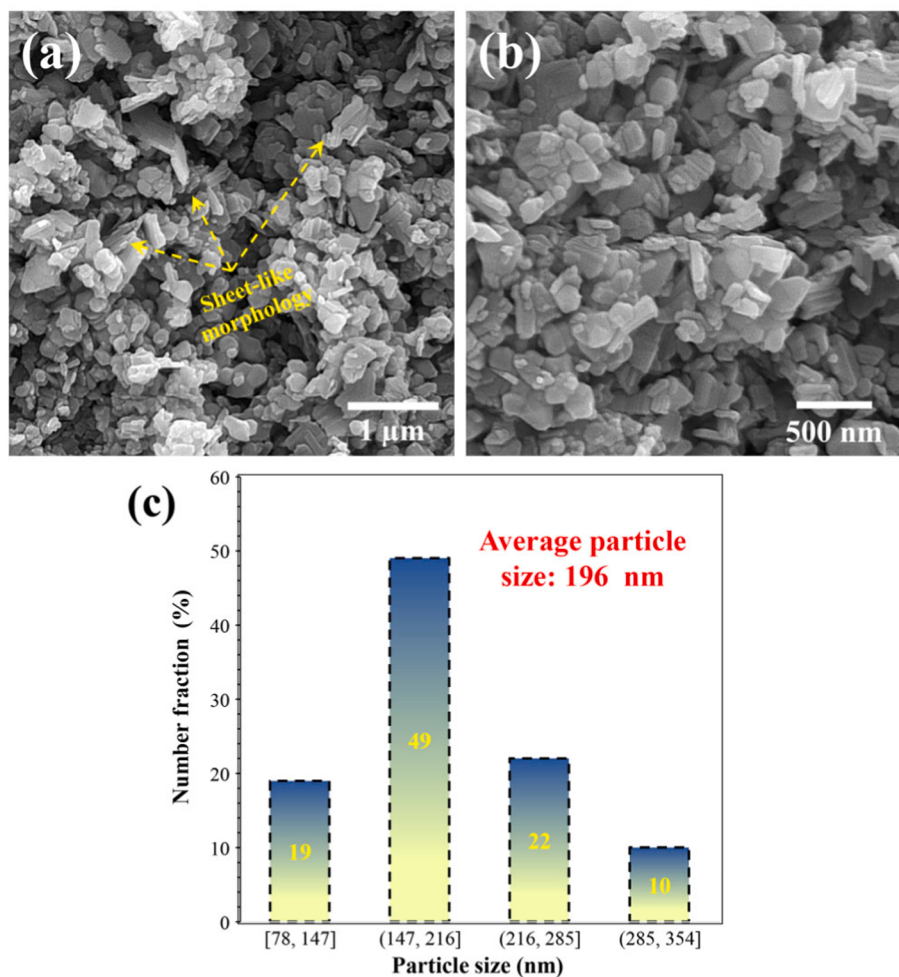


Fig. 6. (a, b) FESEM images and (c) size distribution of the LT-6-5 sample.

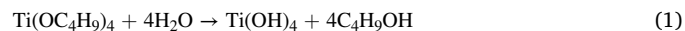
sample was the highest among the samples. It is important to note that the smaller size calculated using the XRD method compared to FESEM images is related to the fact that the XRD method calculates the individual crystallite while the FESEM images show secondary particles that are typically aggregates into multiple crystallites. The aggregation of primary crystallites into larger secondary particles is common in hydrothermally synthesized oxide materials, where surface energy minimization drives the assembly of nanocrystalline domains during the solvothermal and calcination steps (Li, Han, et al., 2012).

The FESEM images of the LT-10-5 samples at different magnifications, along with the size distribution analysis, are depicted in Fig. 7. As can be observed, there is no sign of sheet-like morphology in this sample and the average particle size of 55 nm was obtained. From these observations, it can be deduced that the increment of LiOH·H₂O content in the sample firstly resulted in increasing the particle size, while with higher contents, it led to the formation of small-sized particles. From XRD results, it can be concluded that when the ratio of the LiOH·H₂O: TBT is low (i.e., 4:5 and 6:5), particle growth occurred in the TiO₂ anatase. While by increasing the LiOH·H₂O: TBT (i.e. 10:5 and 12:5) and phase evolution to LTO and TiO₂ rutile, the particle growth was inhibited. In other words, Li-ions accelerated the nucleation and prevented the formation of sheet-like morphology.

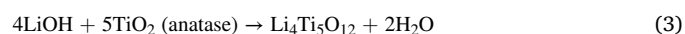
4. Proposed mechanism for phase evolution

As shown by structural results, a phase evolution phenomenon occurred by increasing the LiOH·H₂O: TBT ratios from low (LT-4-5 and

LT-6-5) to higher ratios (LT-10-5 and LT-12-5). Accordingly, in this section, possible phase evolution mechanisms based on our observations are proposed. As mentioned in the experimental section, the TBT and LiOH·H₂O were mixed first in DI water. The first step is the hydrolysis of the TBT to form TiO₂. In this step, the TBT is first hydrolyzed to Ti(OH)₄ species and then transformed to TiO₂ by a condensation step as presented in the following hydrolysis (eq. (1)) and condensation reaction (eq. (2)):



Among the various polymorphs of TiO₂, the probability for the formation of anatase is higher than that of other polymorphs, such as rutile, owing to its more open framework. After that, through a hydrothermal process, the LiOH·H₂O reacts with TiO₂ anatase to form an amorphous Li₄Ti₅O₁₂·xH₂O hydrous layer on TiO₂ and then, through calcination steps, the reaction is completed as follows:



During the calcination step, two competing processes of the completion of spinel LTO formation via solid-state ion diffusion, and the anatase to rutile polymorphic transformation occur. From another viewpoint, the occurred phase evolution can be also explained through ion-exchange kinetics and thermodynamic stability. During the hydrothermal stage, intercalation of Li-ion into the framework of TiO₂ anatase leads to the formation of metastable layered intermediates (Li, Han,

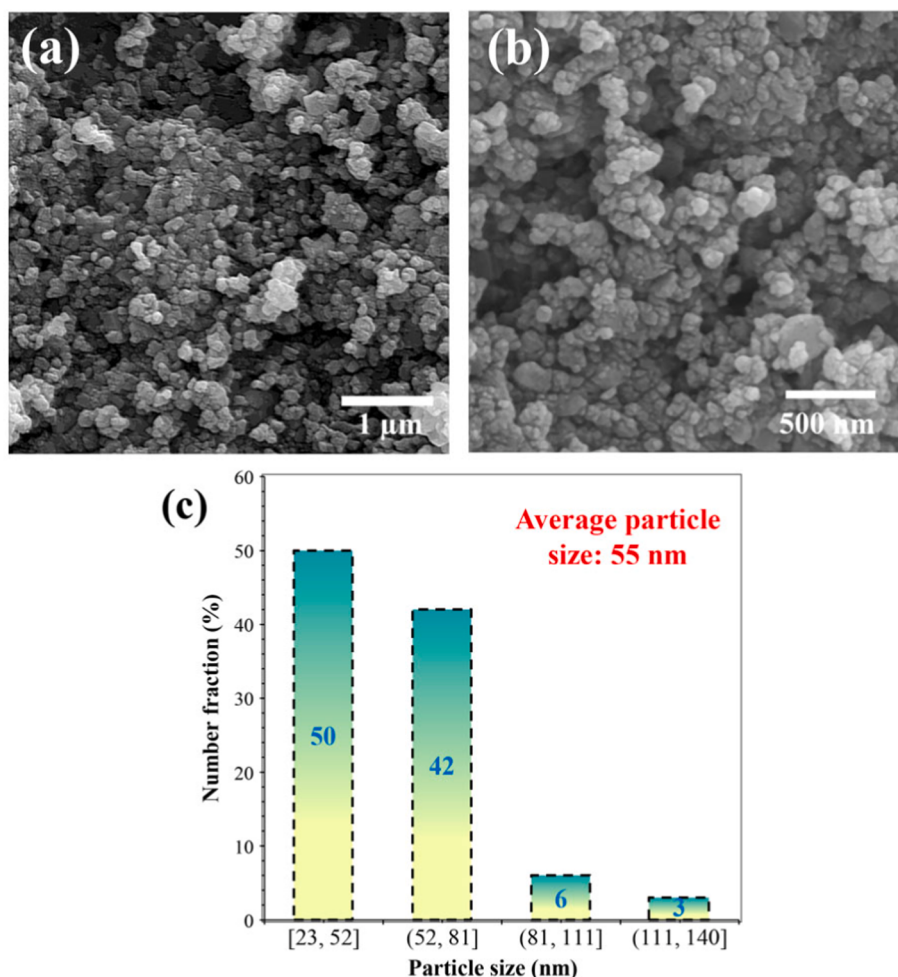


Fig. 7. (a, b) FESEM images and (c) size distribution of LT-10-5 sample.

et al., 2012). After the calcination process, these intermediates undergo dehydration and structural rearrangement to form spinel LTO. Simultaneously, the transformation of anatase to rutile occurs via a reconstructive mechanism involving about 8% volume shrinkage and Ti–O bond breaking (Hanaor et al., 2012). Previous studies have shown that TiO_2 rutile is thermodynamically stable at all temperatures, while anatase is metastable but kinetically stabilized by its lower surface energy (Hanaor et al., 2012; Kim et al., 2022). The persistence of rutile TiO_2 even at high Li:Ti ratio (LT-12-5) proves that this transformation is thermodynamically favored. According to the study of Grzmil et al. (2004), Li-ion adsorption on hydrated TiO_2 stabilizes anion vacancies, lowering the activation barrier for rutile nucleation. The higher calcination temperature employed in this work provides sufficient thermal energy to drive this transformation before complete lithiation to spinel LTO can occur.

Moreover, according to the phase content analysis, the applied approach in this work led to the formation of ternary composites with phase boundaries/heterojunctions. Based on the XRD peak shifting to lower angles, it can be concluded that the Li-ion substitution and consequent formation of defective interfaces occurred for the LTO- TiO_2 nanocomposites prepared in this work. According to the work of Xu et al. (2017), the grain/phase boundaries in these ternary nanocomposites act as channels for Li-ion diffusion and reservoirs for oxygen vacancies, improving electrical conductivity, which is beneficial for energy storage applications (Ariyoshi et al., 2005; Ge et al., 2008; Rahman et al., 2011).

5. Conclusion

In this study, the effects of different $\text{LiOH}\cdot\text{H}_2\text{O}$: tetrabutyl titanate (TBT) molar ratios (4:5, 6:5, 8:5, 10:5, and 12:5) on the phase, microstructure and size and morphology of the $\text{Li}_4\text{Ti}_5\text{O}_{12}$ (LTO)-based nanocomposites prepared by hydrothermal method were investigated. The main conclusions of this work are as follows:

- (1) The XRD results showed that increasing $\text{LiOH}\cdot\text{H}_2\text{O}$ caused the occurrence of a phase evolution from anatase-rich samples into $\text{Li}_4\text{Ti}_5\text{O}_{12}$ - TiO_2 rutile nanocomposites. Also, the XRD findings demonstrated the lattice expansion of LTO owing to increased Li-doping through the addition of higher contents of $\text{LiOH}\cdot\text{H}_2\text{O}$.
- (2) Quantitative analysis of XRD results indicated that the crystallite size of the LTO phase of the samples first increased to a maximum value of 47.3 nm and then decreased to 20–21 nm by the addition of higher ratios of $\text{LiOH}\cdot\text{H}_2\text{O}$: TBT. Consequently, LTO phase content rose sharply from 6.7% to 97.23%, while the TiO_2 anatase decreased from 89.36% to 0.2%, and minor rutile TiO_2 (2.55–4.9%).
- (3) The morphological analyses of samples revealed that when the $\text{LiOH}\cdot\text{H}_2\text{O}$: TBT ratio was 4:5, the average particle size was 138 nm (related to TiO_2 anatase). By increasing the $\text{LiOH}\cdot\text{H}_2\text{O}$ content, a mixture of sheet-like and near-spherical morphologies with an average particle size of 196 nm was achieved. At high $\text{LiOH}\cdot\text{H}_2\text{O}$ content, particle growth was inhibited, and particles with an average size of 55 nm were formed. Accordingly, it can be deduced that by increasing the $\text{LiOH}\cdot\text{H}_2\text{O}$ content, initially

particle size increased (at low ratios like 4:5, 6:5, promoting TiO₂ anatase growth) while at higher ratios (10:5, 12:5), growth was prevented and a phase evolution to LTO and TiO₂ rutile occurred.

(4) In summary, for defect-engineered LTO-TiO₂ rutile with small particles, the higher ratios of LiOH-H₂O: TBT are recommended.

While this work provides a comprehensive structural and morphological map of LTO-TiO₂ nanocomposites synthesized under highly Li-excess conditions, we acknowledge that electrochemical characterization is necessary to assess the practical value of these materials as battery anodes. The ultrafine nanoparticles obtained in the LT-10-5 sample (55 nm, 95% LTO) and the high-purity LTO phase in the LT-12-5 represent particularly promising candidate structures for future charge/discharge and rate-capability studies.

CRediT authorship contribution statement

Hamed Aghamohammadi: Writing – review & editing, Writing – original draft, Methodology, Investigation. **Atousa Khazaeli:** Methodology, Investigation. **Reza Eslami-Farsani:** Supervision.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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