



## Facile preparation of $\alpha$ -MnO<sub>2</sub> nanowires for assembling free-standing membrane with efficient Fenton-like catalytic activity

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### ABSTRACT

Assembling MnO<sub>2</sub> nanowires into macroscopic membrane is a promising engineered technology for catalyst separation and enhancement of Fenton-like reaction activity, yet its development is limited by the deficiencies in preparation and property modulation of the MnO<sub>2</sub> nanowires. In this work, we developed a facile method using C<sub>2</sub>H<sub>5</sub>OH and CH<sub>3</sub>COOK as reductive and vital control reagents to react with KMnO<sub>4</sub> by hydrothermal reaction at 140 °C for 12 h, to prepare the ultralong  $\alpha$ -MnO<sub>2</sub> nanowires up to tens of micrometers with high purity and aspect ratio. Such strategy not only had the advantages of being mild, easily controlled and environmental pollution-free, but also endowed  $\alpha$ -MnO<sub>2</sub> nanowires with excellent ability as a Fenton catalyst when assembled into free-standing membrane for degrading phenolic compounds ( $k_{obs} = 0.0738 \sim 0.1695 \text{ min}^{-1}$ ) in a continuous flow reaction. The reactive oxygen species (i.e.,  $\cdot\text{OH}$ ) from Fenton-like reaction were enriched within this  $\alpha$ -MnO<sub>2</sub> nanowire membrane via nanoconfinement effect, which further enhanced the mass transportation of  $\cdot\text{OH}$  available for phenolic contaminants. MnO<sub>2</sub> nanowire membrane using our method possessed the high practical potential for water purify due to its easy-preparation and enhanced catalytic performances.

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Fenton-like advanced oxidation processes (AOPs) have been receiving lots of attentions in the fields of water treatment due to their low cost and high oxidation potentials [1–4]. Metal oxides exhibited high reactivities towards the catalyzed H<sub>2</sub>O<sub>2</sub> propagations, which initiated radical chain reactions for pollutant degradation [5]. Manganese dioxide (MnO<sub>2</sub>) was an efficient heterogeneous catalyst to activate such processes, activating H<sub>2</sub>O<sub>2</sub> to produce large amounts of superoxide anions (O<sub>2</sub><sup>•-</sup>) and hydroxyl radicals ( $\cdot\text{OH}$ ) [6,7]. Moreover, this catalyzed reaction would be promoted when framing MnO<sub>2</sub> to a nanosized shape with different crystal forms and facet exposures [8]. However, it was not practical to recycle and separate the suspended MnO<sub>2</sub> nanomaterials, thus limiting large-scale applications [9]. Some techniques of solv-

ing this issue have been developed, such as magnetic modification [10], support loading [11], and membrane construction [12]. Among these, assembling nanomaterials into macroscopic membrane was considered as the most promising engineered technology. The catalytic membrane not only promoted the potential of nanostructured MnO<sub>2</sub> separation and recovery, but also enhanced the Fenton-like reaction activity by confining such process in a nanodomain membrane pore [13,14]. The simultaneous filtration and reaction in confined space overcame the mass transfer limitations which often encountered in bulk diffusive mode operations [15,16]. Therefore, exploring facile approaches to prepare catalytic membrane using MnO<sub>2</sub> nanomaterials was urgent for practical applications.

Nanomaterials, enabling to be assembled into membrane, should be designed with special architectures to guarantee mechanical strength during the membrane filtration [17]. Assembling one dimensional (1D) MnO<sub>2</sub> nanowire into two-dimensional (2D) membrane by vacuum filtration was extensively used due to its advantages including easy-operation and liable controllability [18].

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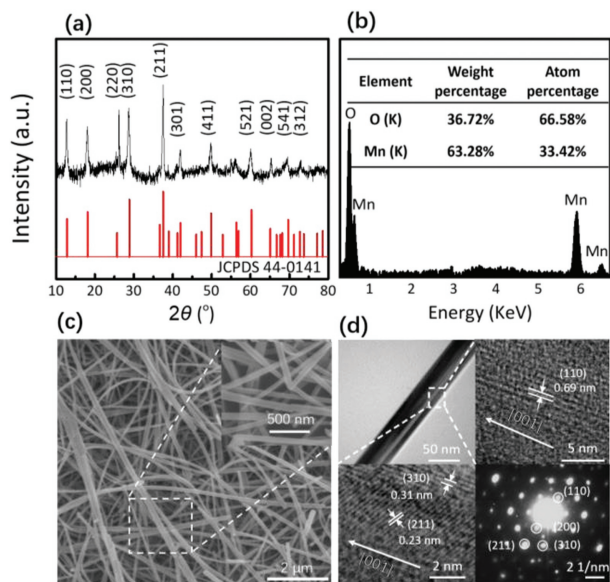


Fig. 1. (a) XRD pattern, (b) EDS spectrum, (c) SEM images and (d) HR-TEM images and SAED pattern of prepared MnO<sub>2</sub> nanowires.

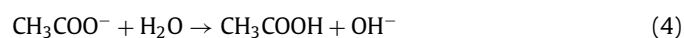
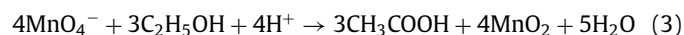
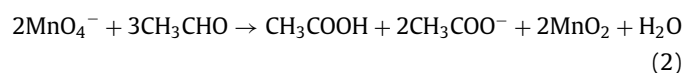
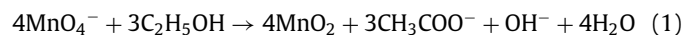
In that case, it was prerequisite to prepare the well-structured MnO<sub>2</sub> nanowires. Some previous studies employed hydrothermal methods to accelerate the redox reactions of Mn hydrated ions by adding oxidative reagents (e.g., HNO<sub>3</sub> or (NH<sub>4</sub>)<sub>2</sub>S<sub>2</sub>O<sub>8</sub>) to obtain MnO<sub>2</sub> nanowires [12,19,20]. However, for these current approaches, the reactions always concluded various extra components (mixed crystal) and byproducts (e.g., MnOOH) [21]. Such issues would not only affect the purity of obtained MnO<sub>2</sub> nanowires, but also raised the difficulty of reaction control. In addition, since the vacuum filtration method required very high aspect ratio and good dispersion of MnO<sub>2</sub> nanowires in the solvents, few approaches could be applied in preparing such featured MnO<sub>2</sub> nanowires [12]. Therefore, studies on facile synthetic methods to obtain MnO<sub>2</sub> nanowires for catalytic membrane assembling and practical applications of water treatment were in great demands.

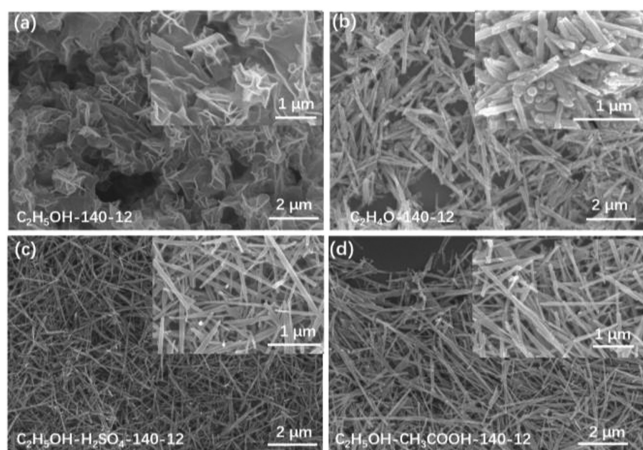
Herein, we developed a facile method to prepare ultralong  $\alpha$ -MnO<sub>2</sub> nanowires with high purity and aspect ratio under 140 °C for 12 h through hydrothermal reaction. Specially, the C<sub>2</sub>H<sub>5</sub>OH and CH<sub>3</sub>COOK were used as reductive and control reagents respectively to react with KMnO<sub>4</sub> as manganese source. Compared to previous studies [12,19,20], this strategy exhibited three advantages as follows: (1) This synthesis reaction was mild, easily controlled, and insensitive to temperature, reagents ratio, and reaction time; (2) the byproducts in reaction system were less and safer than those in other methods; (3) all reaction reagents were cheap, readily available, and environmentally friendly. We further investigated the formation mechanism of  $\alpha$ -MnO<sub>2</sub> nanowires via various characterizations. Moreover, we assembled these  $\alpha$ -MnO<sub>2</sub> nanowires into free-standing membrane as a Fenton catalyst for organic degradation in water. By the comparison with  $\alpha$ -MnO<sub>2</sub> nanowire powder in aqueous solution, the possible mechanism of enhanced pollution removals and the application potential of  $\alpha$ -MnO<sub>2</sub> nanowire membrane in Fenton-like oxidation were comprehensively explored.

Details of experimental procedures and characterizations were exhibited in Texts S1–S4 (Supporting information). The phase purity and crystal structure of the prepared MnO<sub>2</sub> were examined by XRD in Fig. 1a. All the diffraction peaks could be exclusively indexed as tetragonal  $\alpha$ -MnO<sub>2</sub> (JCPDS No. 44-0141, space group I4/m,  $a=b=9.784$  Å,  $c=2.863$  Å), which was a type of the well-defined 2 × 2 tunnel structure with a tunnel size of 4.6 Å and was composed of edge shared MnO<sub>6</sub> octahedra with corner shar-

ing double chains. No other characteristic peaks of the impurities were detected in the spectrum, indicating high phase purity of the obtained  $\alpha$ -MnO<sub>2</sub> [20]. The elemental composition of  $\alpha$ -MnO<sub>2</sub> was detected by EDS mapping (Fig. 1b). The atomic ratio of Mn to O was very close to 2, confirming that the highly purified  $\alpha$ -MnO<sub>2</sub> was successfully synthesized. The morphology of  $\alpha$ -MnO<sub>2</sub> was characterized by SEM and TEM. As shown in Fig. 1c, the  $\alpha$ -MnO<sub>2</sub> were homogeneously overlapped in a 1D nanowire shape as expected. The nanowire morphology grew into as long as tens of micrometers with diameter of ~50 nm (Fig. S1 in Supporting information). Such ultralong nanowires were ensured to form a stable membrane with high porosity and flexibility by easily interconnecting with each other [22]. Notably, a little number of bundles made up of ultralong nanowires (inset in Fig. 1c) parallelly coexisted with together, which indicated some details of “nucleation-growth” mechanism [21]. The ultralong nanowires were typical mesoporous structure (type II isotherm, Fig. S2 in Supporting information) and the BET surface area was up to 34.2 m<sup>2</sup>/g, which would endow the as-prepared  $\alpha$ -MnO<sub>2</sub> with excellent catalytic performance [23]. With the help of HR-TEM, the deeper microstructure of  $\alpha$ -MnO<sub>2</sub> nanowires was investigated (Fig. 1d). The clear crystal lattices signified that the ultralong nanowire was single-crystalline with crystal orientation along [001] direction (c axis). Along the growth axis, the interplanar spacing was 0.69 nm, corresponding to the (110) facets. Two other interplanar spacings between the adjacent lattice planes were also measured to be 0.31 and 0.23 nm, which could be assigned to the (310) and (211) facets of  $\alpha$ -MnO<sub>2</sub>. Moreover, the SAED pattern displayed orderly spot arrays which were indexed to the (110), (200), (310) and (211) planes. Comparing the intensities of XRD diffraction peaks, it could be found that the intensities corresponding to exposed facets in  $\alpha$ -MnO<sub>2</sub> were relatively stronger. As known, the exposed facets had high percentage of unsaturated atoms and great potential to react with low percentage of unsaturated atoms [24,25]. In addition, the high-index exposed facets were usually composed of high density of under-coordinated atoms, such as steps, edges, and kinks, serving as active sites. The successful synthesis of  $\alpha$ -MnO<sub>2</sub> with high-index exposed facets would contribute to enhancing the catalytic activity [20].

The formation mechanism of  $\alpha$ -MnO<sub>2</sub> nanowires was systematically discussed and proposed. C<sub>2</sub>H<sub>5</sub>OH and CH<sub>3</sub>COOK were identified as the key factors in the formation of ultralong nanowire shaped  $\alpha$ -MnO<sub>2</sub>. C<sub>2</sub>H<sub>5</sub>OH acted as a mild reducing agent to react with manganese source, MnO<sub>4</sub><sup>-</sup>. Redox potential of MnO<sub>4</sub><sup>-</sup>/MnO<sub>2</sub> (0.588 V in neutral condition) was only slightly higher than that of CH<sub>3</sub>COOH/C<sub>2</sub>H<sub>5</sub>OH (0.31 V in neutral condition) which acted as the reductive electrode couple (Eq. 1) [26]. Such approximately standard electrode potentials made the reaction mild and slow, facilitating the “nucleation-growth” process [12,27]. However, the reactive solution containing C<sub>2</sub>H<sub>5</sub>OH and MnO<sub>4</sub><sup>-</sup> could only form flower shaped  $\alpha$ -MnO<sub>2</sub> instead of nanowire shaped (Fig. 2a). The lateral growth of  $\alpha$ -MnO<sub>2</sub> needed to be restricted to form nanowires. As seen in Eq. 1, the reaction between C<sub>2</sub>H<sub>5</sub>OH and MnO<sub>4</sub><sup>-</sup> did not generate steric reagent, which led to lateral growth into the flower shape of obtained MnO<sub>2</sub>.

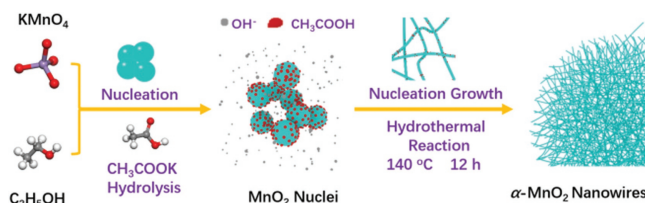




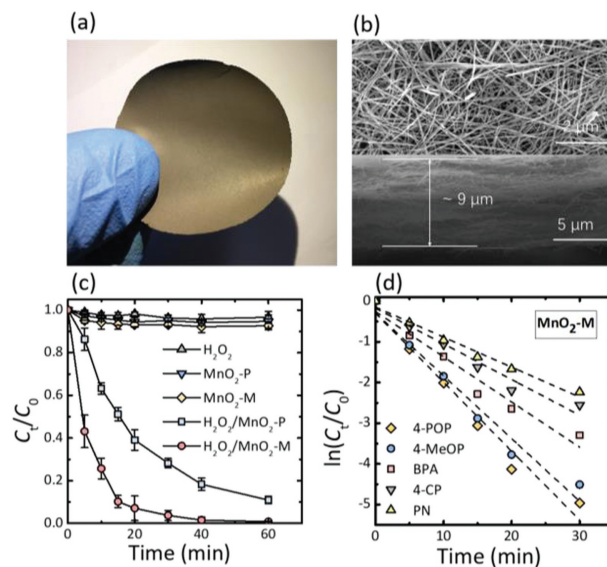
**Fig. 2.** SEM images of MnO<sub>2</sub> nanowires prepared under different conditions: (a) CH<sub>3</sub>CH<sub>2</sub>OH as reductive reagent at 140 °C for 12 h, (b) CH<sub>3</sub>CHO as reductive reagent at 140 °C for 12 h, (c) CH<sub>3</sub>CH<sub>2</sub>OH as reductive reagent and H<sub>2</sub>SO<sub>4</sub> as control reagent at 140 °C for 12 h, (d) CH<sub>3</sub>CH<sub>2</sub>OH as reductive reagent and CH<sub>3</sub>COOH as control reagent at 140 °C for 12 h.

Previous study suggested that CH<sub>3</sub>COOH could hinder the growth of lateral nanostructure through steric effects due to the formation of hydrogen bonds with -OH groups on MnO<sub>2</sub> [28]. For example, when employing CH<sub>3</sub>CHO as a substitute of C<sub>2</sub>H<sub>5</sub>OH to reduce MnO<sub>4</sub><sup>-</sup>, the formed MnO<sub>2</sub> transferred from flower-shape to nanowire-shape (Fig. 2b) due to the formation of byproduct CH<sub>3</sub>COOH (Eq. 2). Moreover, both adding H<sup>+</sup> (i.e., H<sub>2</sub>SO<sub>4</sub>) which enhanced the hydrolysis of generated CH<sub>3</sub>COO<sup>-</sup> to be CH<sub>3</sub>COOH and directly adding CH<sub>3</sub>COOH in C<sub>2</sub>H<sub>5</sub>OH/MnO<sub>4</sub><sup>-</sup> system (Eq. 3) could further lead to the nanowire-shaped growth of MnO<sub>2</sub> (Figs. 2c and d). However, in the conditions outlined above, the obtained MnO<sub>2</sub> nanowires were short and seriously bonded with each other (Figs. 2b–d). This was because the gap of redox potential between electrode couple (e.g., CH<sub>3</sub>COOH/CH<sub>3</sub>CHO (-0.12 V) < C<sub>2</sub>H<sub>5</sub>OH/CH<sub>3</sub>COOH (0.31 V) in the neutral condition, MnO<sub>4</sub><sup>-</sup>/MnO<sub>2</sub> (0.588 V in neutral condition) < MnO<sub>4</sub><sup>-</sup>/MnO<sub>2</sub> (1.510 V in acidic condition)) in the reactive system became larger under these conditions, resulting in rapid formation of MnO<sub>2</sub> nuclei [29]. Too many nuclei of MnO<sub>2</sub> lowered the development of ultralong dendritic structure and further restricted the nanowire-shaped growth of MnO<sub>2</sub>. To create a mild redox condition, CH<sub>3</sub>COOK, which was also the only byproduct in the reaction system, was introduced into the reactive solution and the ultralong α-MnO<sub>2</sub> nanowires were obtained (Fig. 1c and Fig. S1). On the one hand, the hydrolysis of CH<sub>3</sub>COO<sup>-</sup> could generate CH<sub>3</sub>COOH at the beginning of this reaction (Eq. 4). On the other hand, such process could produce extra OH<sup>-</sup> which further decreased the gap of redox potential between CH<sub>3</sub>COOH/CH<sub>3</sub>CH<sub>2</sub>OH and MnO<sub>4</sub><sup>-</sup>/MnO<sub>2</sub> (0.564 V in base condition). This method created both steric configuration and mild reactive condition for well control of the ultralong growth of α-MnO<sub>2</sub> nanowires, and was insensitive to temperature, reagent ratio, and reaction time (Fig. S3 in Supporting information).

The formation mechanism of ultralong α-MnO<sub>2</sub> nanowires using our method was depicted in Fig. 3. Firstly, the primary nucleation of MnO<sub>2</sub> occurred slowly in the solution through the reaction between MnO<sub>4</sub><sup>-</sup> and C<sub>2</sub>H<sub>5</sub>OH in weak base condition and formed three-dimension MnO<sub>2</sub> cores under hydrothermal condition. Then the hydrolysis of CH<sub>3</sub>COOK led to the production of CH<sub>3</sub>COOH attached to the surface of MnO<sub>2</sub> nuclei. When such reaction proceeded in a mild manner under steric effect of CH<sub>3</sub>COOH, the MnO<sub>2</sub> intermediates grew along the c axis and formed ultralong nanowires slowly and homogeneously. This approach was not only environmentally friendly and easily implemented, but also



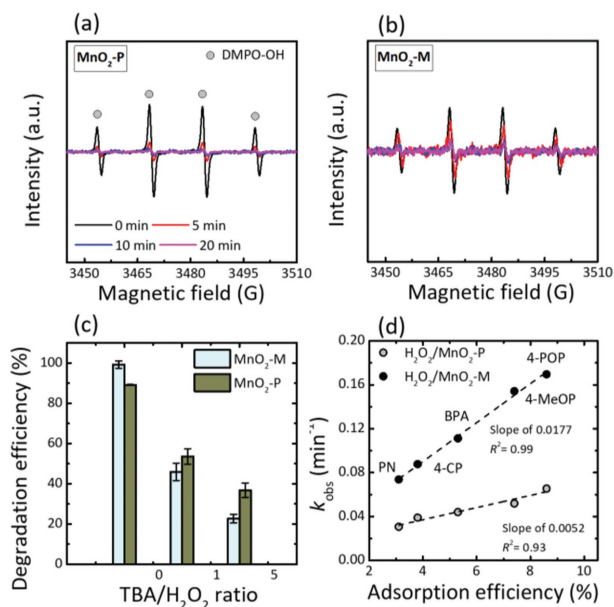
**Fig. 3.** Schematic illustration for the formation mechanism of α-MnO<sub>2</sub> nanowires.



**Fig. 4.** (a, b) Digital photo and SEM images of obtained MnO<sub>2</sub> membrane, (c) BPA removal efficiency and (d) reactive rate constant for organic pollutants of MnO<sub>2</sub> membrane catalyzed H<sub>2</sub>O<sub>2</sub> system. Condition: solution volume, 50 mL; MnO<sub>2</sub>-M/MnO<sub>2</sub>-P, 1 mg; H<sub>2</sub>O<sub>2</sub>, 50 mg/L; BPA, 2 mg/L; pH, 6.75; for continuous flow reaction (MnO<sub>2</sub>-M), recycle solution speed, 50 mL/min; for batch reaction, stirring speed, 300 r/min.

forward-looking for developing other ultralong 1D nanostructures of metal oxides.

MnO<sub>2</sub> can enable Fenton-like chemistry and activate hydrogen peroxide (H<sub>2</sub>O<sub>2</sub>) to produce hydroxyl radicals (<sup>•</sup>OH) for organic pollutant degradation [5]. The catalytic performance of catalysts is intensively related to their application forms [30]. Herein, the catalytic performance of the relevant free-standing α-MnO<sub>2</sub> membrane (Figs. 4a and b) assembled by ultralong α-MnO<sub>2</sub> nanowires towards BPA degradation was deeply investigated. To exhibit the advantage of membrane catalysis with continuous flow through MnO<sub>2</sub> membrane (MnO<sub>2</sub>-M, Fig. S4 in Supporting information) over traditional heterogeneous catalytic process with bulk MnO<sub>2</sub> particle suspension (MnO<sub>2</sub>-P, Fig. S4), systematic comparison of the removal process was conducted between MnO<sub>2</sub>-M and MnO<sub>2</sub>-P towards BPA. As shown in Fig. 4c, the removal of BPA by MnO<sub>2</sub>-M, MnO<sub>2</sub>-P, or H<sub>2</sub>O<sub>2</sub> solution alone within 60 min was negligible (less than 10%) due to respective limited reactivity. When MnO<sub>2</sub> was coupled with H<sub>2</sub>O<sub>2</sub>, BPA removal was enhanced significantly because Fenton-like reaction was initiated and a large amount of <sup>•</sup>OH were generated to oxidize the aqueous organic contaminants. Particularly, the reactivity of MnO<sub>2</sub>-M ( $k_{\text{obs}} = 0.1112 \text{ min}^{-1}$ ) confined within nanowire membrane was obviously higher than that of MnO<sub>2</sub>-P ( $k_{\text{obs}} = 0.0441 \text{ min}^{-1}$ ) in bulk solution (Fig. 4c). Moreover, the catalytic reactivity of MnO<sub>2</sub>-M was considerable for most of the model phenolic pollutants (Fig. 4d), in addition of the limited Mn<sup>2+</sup> release less than 0.05 mg/L in reactive solution (Fig. S6 in Supporting information), indicating a preferable potential in practical application.



**Fig. 5.** (a, b) EPR spectrum at different reaction time of MnO<sub>2</sub> particle and MnO<sub>2</sub> membrane catalyzed H<sub>2</sub>O<sub>2</sub> system, (c) variances of radical quenching tests under different TBA/H<sub>2</sub>O<sub>2</sub> ratio, (d) relationship between adsorption capacity and reactive rate constant for several organic pollutants.

Due to the numerous channels or pores in membrane structure, the nanoconfinement effect is often hypothesized as a crucial factor for tuning membrane performance [30]. Therefore, it is speculated that the nanoconfinement effect could interpret this excellent performance when numerous channels (Fig. 4b) were observed to be developed within the ultralong  $\alpha$ -MnO<sub>2</sub> nanowire membrane. Previous studies demonstrated that when chemical reactions occurred within a small or nanoscale confined space, their activity would be improved by altering the dielectric constant of water molecules, enrichment and exitance of reactants, or energy barriers [13,14,29,31]. Based on the second-order rate of BPA with  $\cdot\text{OH}$  ( $k_2$  of  $6.9 \times 10^9 \text{ L mol}^{-1} \text{ s}^{-1}$ ) [32], the steady-state  $\cdot\text{OH}$  concentration in MnO<sub>2</sub>-M/H<sub>2</sub>O<sub>2</sub> system (0.267 pmol/L) was approximately 2.5-fold higher than that in MnO<sub>2</sub>-P/H<sub>2</sub>O<sub>2</sub> system (0.107 pmol/L) [33]. This result indicated that more  $\cdot\text{OH}$  were exposed within the MnO<sub>2</sub>-M to attack organic substrates due to the occurring nanoconfinement effect. When the overlapped  $\alpha$ -MnO<sub>2</sub> nanowires created abundant channels or pores, the mass transfer of  $\cdot\text{OH}$  was confined and its exposed concentration became higher as the distance towards pore walls became smaller. The heterogeneous spatial distribution of  $\cdot\text{OH}$  avoided the long-ranged diffusion of short-lived free radicals and promoted the reaction kinetic rate within membrane compared to that on particles in bulk solution [14].

This proposal could be further identified by electron paramagnetic resonance (EPR) and quenching results. From the EPR results (Figs. 5a and b), it was observed that DMPO-OH intensity (Fig. 5b) changed slightly in MnO<sub>2</sub>-M reactor within 60 min, when most of the confined  $\cdot\text{OH}$  near wall within the membrane were captured. However, the DMPO-OH intensity (Fig. 5a) decreased rapidly in MnO<sub>2</sub>-P over time due to the fact that most surface generated  $\cdot\text{OH}$  were self-quenched in bulk solution (Eqs. 5 and 6) and were less available for DMPO scavenger.



TBA was used as a quenching probe to evaluate the reactive efficiency of  $\cdot\text{OH}$  towards BPA in MnO<sub>2</sub>-M and MnO<sub>2</sub>-P [34]. Results showed that TBA exhibited higher quenching efficiency towards BPA removal in MnO<sub>2</sub>-M/H<sub>2</sub>O<sub>2</sub> system than in MnO<sub>2</sub>-P/H<sub>2</sub>O<sub>2</sub> system, regardless of TBA adding concentration (Fig. 5c). This phenomenon indicated that  $\cdot\text{OH}$  was more thermodynamically favorable to react with TBA in a confined interspace than in a bulk solution. The  $\cdot\text{OH}$  confined in the interspace of  $\alpha$ -MnO<sub>2</sub> membrane was concentrated so that it possessed more collision probabilities with contaminants, resulting in enhanced efficiency during the reaction. As shown in Fig. 5d, the  $k_{\text{obs}}$  of different phenolic pollutants in both MnO<sub>2</sub>-M/H<sub>2</sub>O<sub>2</sub> (Fig. 4d) and MnO<sub>2</sub>-P/H<sub>2</sub>O<sub>2</sub> (Fig. S5 in Supporting information) systems were positively correlated with their adsorption efficiencies. Notably, slope of  $k_{\text{obs}}$  versus adsorption efficiency in MnO<sub>2</sub>-M/H<sub>2</sub>O<sub>2</sub> was higher than that in MnO<sub>2</sub>-P/H<sub>2</sub>O<sub>2</sub> system, indicating that the contaminant removal in MnO<sub>2</sub>-M/H<sub>2</sub>O<sub>2</sub> was more dependent on the reactions occurring around the surface possessing interface space. In a continuous flow reaction, the mass transportation between  $\cdot\text{OH}$  and phenolic compounds was confined in channels or pores, thus enhancing the oxidized kinetic rate [35].

In summary, our facile method for the preparation of ultralong  $\alpha$ -MnO<sub>2</sub> nanowire membrane exhibited two following advantages. On the one hand, such easy and environmentally friendly method built a mild redox surrounding and steric hindrance to control the growth of  $\alpha$ -MnO<sub>2</sub> nanowires. On the other hand, the  $\alpha$ -MnO<sub>2</sub> membrane obtained by assembling these  $\alpha$ -MnO<sub>2</sub> nanowires could create abundant channels or pores, triggering the nanoconfined effect to enrich the reactive oxygen species ( $\cdot\text{OH}$ ) available for targeted contaminants in Fenton-like reaction. This study not only established a novel method to prepare ultralong  $\alpha$ -MnO<sub>2</sub> nanowires, but also pointed out a potential application form of nanowire-shaped Fenton catalysts in environmental remediation.

#### Declaration of competing interest

The authors declare no conflict of interest.

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#### Supplementary materials

Supplementary material associated with this article can be found, in the online version, at doi:10.1016/j.ccllet.2022.07.007.

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